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**Commented [AES1]:** Use this template when writing new documents from scratch.

[Organization logo]

[Organization name]

**Commented [AES2]:** All fields in this document marked by square brackets [ ] must be filled in.

### PROCEDURE FOR IDENTIFICATION AND TRACEABILITY

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**Commented [AES3]:** The document coding system should be in line with the organization's existing system for document coding; in case such a system is not in place, this line may be deleted.

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[organization name]

## 1. Purpose, scope and users

The purpose of this Procedure is to describe a system for identification and traceability of the medical device all the way through [the production process of medical devices or through providing the service].

This Procedure applies to materials, parts, subassemblies, and other components, as well as the finished medical device or service.

Users of this document are persons responsible for the process of purchasing, quality control, production, and warehousing in [organization name].

**Commented [AES5]:** Depending on if your organization manufactures medical devices or provides services, delete the part that is not applicable to your organization.

**Commented [AES6]:** Delete the part that does not apply to your organization.

**Commented [AES7]:** Include the name of your organization.

## 2. Reference documents

- ISO 13485:2016 standard, clauses 7.5.8 and 7.5.9
- ISO 14971:2019
- MDR 2017/745 Annex I – Chapter III, and Annex IX – Chapter I
- Procedure for Labeling
- Procedure for Production and Service Provision
- Procedure for UDI System
- Procedure for Vigilance and Adverse Event Investigation and Reporting
- Procedure for Control of Nonconforming Products

**Commented [AES8]:** Delete this if your organization does not need to be compliant with MDR.

You can find the full text of the MDR on the following link: <https://advisera.com/13485academy/mdr/>

**Commented [AES9]:** You can find a template for this document in the ISO 13485 & MDR Integrated Documentation Toolkit, folder "12\_Production\_and\_Service\_Provision".

**Commented [AES10]:** You can find a template for this document in the ISO 13485 & MDR Integrated Documentation Toolkit, folder "19\_Adverse\_Event\_Investigation".

**Commented [AES11]:** You can find a template for this document in the ISO 13485 & MDR Integrated Documentation Toolkit, folder "18\_Nonconformities".

## 3. Identification

### 3.1. Identification of purchased goods

[Job title] is responsible for the identification of purchased goods. [Job title] is responsible for identifying purchased materials, parts, and components with [identification method].

[Job title] must identify the purchased medical device by marking, labeling, or tagging the package or container holding them and, when appropriate and available, by marking the medical device themselves. [Job title] must identify the purchased medical device storage of the medical device.

**Commented [AES12]:** E.g., Quality Manager, Purchasing

**Commented [AES13]:** Include information about the identification method according to your organization's practices.

**Commented [AES14]:** You can delete this if your organization's

[Job title] is responsible for ensuring that identification is maintained while the medical devices are in storage and/or staged for production and that information is recorded on a central storage computer.

[Job title] is responsible for conducting an inventory counting of the medical device parts.

**Commented [AES15]:** E.g., Warehousing Manager

**Commented [AES16]:** Include the frequency of performing the

### 3.2. Identification during production

[organization name]

[Job title] is responsible for writing/providing a proper work order that will identify all manufactured parts and subassemblies during all stages of production. Work orders accompany medical devices as they move from one workstation or production process to the next.

Commented [AES17]: E.g., Production Manager, Quality Manager

[Job title] is responsible for assigning the lot number to the medical device according to the harmonized standards. [Job title] must assign the lot number by using the [description of the lot number].

Commented [AES18]: E.g., Purchasing Manager, Warehousing

The lot number includes [number] of characters representing the following: [description of the lot number].

Commented [AES19]: If you are using software for assigning

Commented [AES20]: Choose the one that applies according

Commented [AES21]: Put the number of characters included

Commented [AES22]: Write a description of the meaning of the number and letters included in the lot number.

### 3.3. Identification of finished medical device

[Job title] is responsible for checking that each medical device is marked with the proper lot number, date of production, and/or validity date in line with the work order, and to check that the label is permanently affixed to the medical device (wherever possible). [Job title] must make sure the identification label includes at least the following information in line with applicable harmonized standards and the Procedure for Labeling:

Commented [AES23]: E.g., Production Manager

- the name and model (ref number or dimension) of the medical device
- the name and address of the manufacturer

Commented [AES24]: These are mandatory. Do not delete any of the items.

[Job title] is responsible for the identification of finished medical devices being that required within devices.

Commented [AES25]: E.g., Production Manager, Quality Manager

## 4. Traceability

### 4.1. General

[Job title] is responsible for assigning the UDI number to each series of medical devices according to the Procedure for UDI System.

Commented [AES26]: E.g., Production Manager, Quality Manager

When traceability is a regulatory requirement, [job title] selects components for which traceability shall be maintained.

Commented [AES27]: E.g., Production Manager, Quality Manager

[Job title] is responsible for ensuring that the components for which traceability shall be maintained are identified and controlled. [Job title] must ensure that the components for which traceability shall be maintained are identified and controlled according to the Procedure for Identification and Labeling.

Commented [AES28]: E.g., Production Manager, Quality Manager

Commented [AES29]: E.g., Production Manager, Quality Manager

### 4.2. Additional requirements for implantable medical devices

Commented [AES30]: You can delete this section if your

[Job title] is responsible for keeping implantable medical device records (records of components, materials, and conditions for the work environment used), together with records with the name and address of the shipping package consignee for 15 years after the medical device is put on the market.

Commented [AES31]: E.g., Production Manager, Quality Manager

[Job title] is responsible for ensuring the retention of distribution records of distribution records, records of the distribution of medical devices to other countries, and that these records are available for inspection.

Commented [AES32]: E.g., Production Manager, Quality Manager

### 4.3. Traceability records

[Job title] is responsible for ensuring that, for purchased materials and components, their origination and verification records, such as certificates of analysis (COA), testing inspection reports supplied with the medical device, etc., are linked to the medical devices through their purchase orders, and storing all the information in [storage location].

The [Job title] must ensure that all records with origin and verification information are properly linked and stored in [storage location].

**Commented [AES33]:** E.g., Production Manager, Quality

**Commented [AES34]:** Write here the location where all the documents are stored according to your organization's practices.

**Commented [AES35]:** E.g., Production Manager, Quality

**Commented [AES36]:** Write here the location where all the documents are stored according to your organization's practices.

**Commented [AES37]:** E.g., Production Manager, Quality

### 5. Acceptance status identification

[Job title] must ensure that the acceptance status of each medical device is identified with respect to its monitoring and measurement requirements throughout the entire lifecycle of the medical device (production, storage, installation, and servicing of product).

Following every inspection or testing specified, [job title] must identify medical devices to indicate whether they have passed or failed the inspection. This is to prevent mix-ups and/or nonconforming medical devices from being used or dispatched, as well as to ensure orderly handling of medical devices and that only those medical devices that have passed the required inspections and tests, or that have been released under authorized concession, are dispatched, used, or installed.

[Job title] must identify the acceptance status of the medical device in [storage location].

[Job title] must also, with a sticker or tag, mark medical devices that fail any inspection or test, and that require further processing of those medical devices. When a nonconforming medical device is identified, [Job title] must ensure that, accordingly, it is documented and processed using the Procedure for Control of Nonconforming Product.

**Commented [AES38]:** Delete the part that is not applicable to

**Commented [AES39]:** E.g., Production Manager, Quality

**Commented [AES40]:** The acceptance status of the medical device can be any of the following:  
• Semi-finished

**Commented [AES41]:** E.g., applying a sticker on the medical device

**Commented [AES42]:** Delete this sentence if marking the

**Commented [AES43]:** E.g., Production Manager, Quality

[job title]

[name]

[signature]

**Commented [AES44]:** Only necessary if the Procedure for Document and Record Control prescribes that paper documents must be signed.